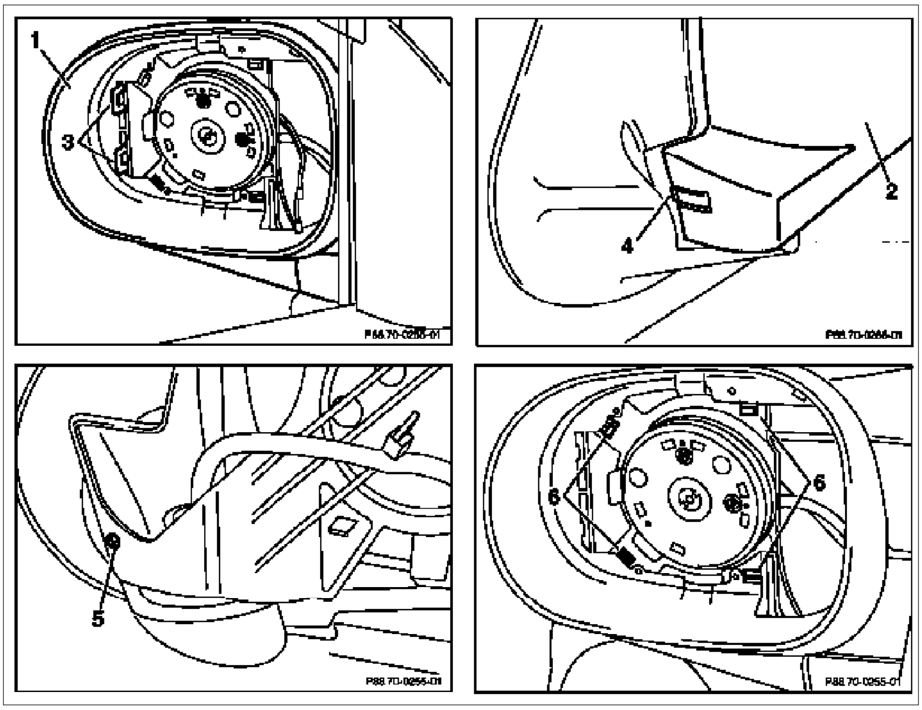
AR88.70-P-9040GH	**Removing and installing outside rearview mirror cover**	**12.2.97**

MODEL 163.113 /136 /154 /172 /174 up to 31.8.01

1 Frame
2 Mirror housing paneling
3 Catches in mirror housing
4 Outer catch
5 Bolt
6 Clips

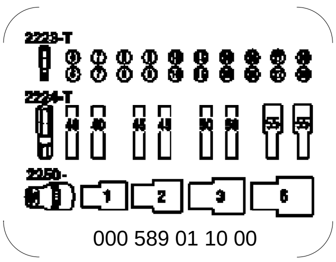


P88.70-0255-06

Operation no. of operation texts or standard texts and flat rates

Range	Op. no.	Operation text
P	883424	REPLACING HOUSING FOR LEFT OUTSIDE REARVIEW MIRROR
P	883425	CONVERTING HOUSING FOR LEFT OUTSIDE REARVIEW MIRROR (MIRROR REMOVED)
P	883427	REPLACING HOUSING FOR RIGHT OUTSIDE REARVIEW MIRROR
P	883428	CONVERTING HOUSING FOR RIGHT OUTSIDE REARVIEW MIRROR (MIRROR REMOVED)
P	883430	REPLACING HOUSINGS FOR BOTH OUTSIDE REARVIEW MIRRORS

	Remove/install		
1	Remove mirror glass		AR88.70-P-9020GH
2	Release catch in mirror housing (3)	Press mirror housing out of frame (1) with slight pressure	
3	Release paneling for mirror housing (2) from frame (1)	Outer catch (4) only accessible if mirror housing is pivoted toward door	
4	Remove mirror housing paneling (2)		
5	Unscrew screw (5) from frame (1)	Torx bit set	*000589011000
6	Unclip frame (1) from mirror actuator motor	Pivot mirror housing back to initial position. Unclip clips (6) from actuator motor.	
6	Remove frame (1)		
7	Install in the reverse order		



Torx bit set